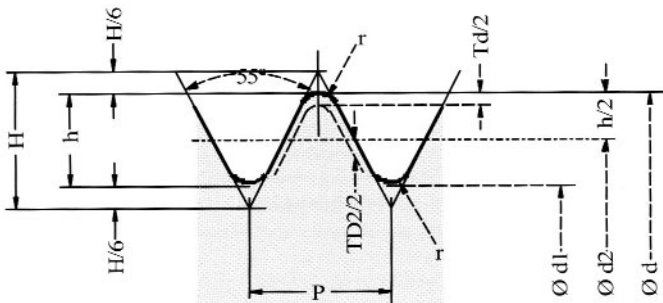
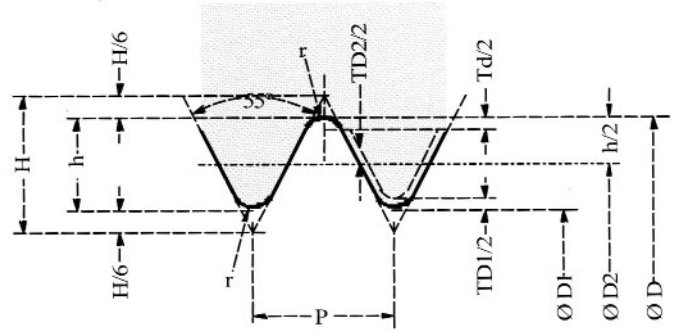


## Whitworth - Rohrgewinde

französische Norm: NF E 03-005  
 deutsche Norm: DIN 259  
 internationale Norm: ISO 228



**Außengewinde**



**Innengewinde**

Bezeichnung	Steigung	Gangzahl	Tiefe	Durchmesser			Außengewinde		Innengewinde		
				zoll	mm	p mm	h mm	D=d	D2=d2	D1=d1	Td2
1/4	6	1,337	19	0,856	13,157	12,301	11,445	-0,250	-0,250	+0,125	+0,445
3/8	10	1,337	19	0,856	16,662	15,806	14,950	-0,250	-0,250	+0,125	+0,445
1/2	15	1,814	14	1,162	20,955	19,793	18,631	-0,284	-0,284	+0,142	+0,541
3/4	20	1,814	14	1,162	26,441	25,279	24,117	-0,284	-0,284	+0,142	+0,541
1	25	2,309	11	1,479	33,249	31,770	30,291	-0,360	-0,360	+0,180	+0,640
1 1/4	32	2,309	11	1,479	41,910	40,431	38,952	-0,360	-0,360	+0,180	+0,640
1 1/2	40	2,309	11	1,479	47,803	46,324	44,845	-0,360	-0,360	+0,180	+0,640
2	50	2,309	11	1,479	59,614	58,135	56,656	-0,360	-0,360	+0,180	+0,640
2 1/4	55	2,309	11	1,479	65,710	64,231	62,752	-0,434	-0,434	+0,217	+0,640
2 1/2	65	2,309	11	1,479	75,184	73,703	72,226	-0,434	-0,434	+0,217	+0,640
3	80	2,309	11	1,479	87,884	86,405	84,926	-0,434	-0,434	+0,217	+0,640
3 1/2	90	2,309	11	1,479	100,330	98,851	97,372	-0,434	-0,434	+0,217	+0,640
4	100	2,309	11	1,479	113,030	111,551	110,072	-0,434	-0,434	+0,217	+0,640
4 1/2	115	2,309	11	1,479	125,730	124,251	122,772	-0,434	-0,434	+0,217	+0,640
5	125	2,309	11	1,479	138,430	136,951	135,472	-0,434	-0,434	+0,217	+0,640
5 1/2	140	2,309	11	1,479	151,130	149,651	148,172	-0,434	-0,434	+0,217	+0,640
6	150	2,309	11	1,479	163,830	162,351	160,872	-0,434	-0,434	+0,217	+0,640